



# \* EATON

# It all began in 1911...





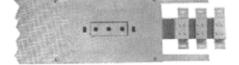


It was 1911 when a young entrepreneur named Joseph Eaton decided to invest in a new idea in transportation — the first gear-driven truck axle. And though we have grown considerably, both organically and by uniting some of the world's most respected names in our industry, we remain dedicated to the spirit of innovation and ideas that inspired him more than 100 years ago.

Product	1935	1940	1945	1950	1955	1960	1965	1970	1975	1980	1985	1990	1995	2000	present
Power distribution bus Victory bus duct Standard plug-in															
Low impedance bus Life line Unibus High frequency bus															
Cutler-Hammer BV bus Current limiting bus Electric utility bus					_										
DC busway 100 ampere busway Low impedance plug-in															
Cutler-Hammer Unibus H5000 feeder H5000 plug-in															
Cutler-Hammer CP2 Pow-R-Way Pow-R-Way II															
Cutler-Hammer CP3 Cutler-Hammer CP4 Pow-R-Way III											_				



Standard Plug-In



High Frequency





Typical Pow-R-Way II Plug-In Straight Length



XAP Series busway

2 | Powering Business Worldwide Powering Business Worldwide | 3





#### We make what matters work.

Today, the world runs on critical infrastructure and technology. Planes. Hospitals. Factories. Data centers. Vehicles. The electrical grid. These are things people depend on every day. And the companies behind them depend on us to help solve some of the toughest power management challenges on the planet. At Eaton, we're dedicated to improving people's lives and the environment with power management technologies that are more reliable, efficient, safe and sustainable.



### \* XAP-C series Compact Busway

# Adaptable busway systems for virtually any application, 400-6300A

We are a power management company made up of approximately 85,000 employees, doing business in more than 175 countries. Our energy-efficient products and services help our customers effectively manage electrical, hydraulic and mechanical power more reliably, efficiently, safely and sustainably. By giving people tools to use power more efficiently. Helping companies do business more sustainably. And by encouraging each and every employee at Eaton to think differently about our business, our communities and the positive impact we can have on the world.

Eaton's XAP series busway is the obvious choice when searching for a combination of technical performance and attractive design. Constant development of the range for over years has not only ensured economical and reliable solutions;

XAP busway has evolved into an unsurpassed range able to adapt to virtually any installation.

XAP busway is an integral part of the product offering from Eaton. Complementing Eaton's range of low voltage distribution equipment to a complete selection of fused switchgear, circuit breaker systems, motor control gear and OEM products.

XAP busway system is thoroughly tested and comply fully with IEC 61439-6. The range extends from 400 - 6300 A.The straightforward and highly styled design makes XAP busway easy to both install and use truly the system with style!





EATON owns state of art manufacturing system in the industry, it brings "high, precision and top" features to the products.



EATON owns independent laboratory for research and development, which always brings customers high quality product and electricity safety.



### 01

German Trumpf laser cutting and Trupunch ensures  $\pm 0.1$ mm accurancy for sheet-metal parts.



## 02

Canadian Accurpress, German Behringer, Italian Euromac and Ameppessta sheet-metal system enables parts to achieve International high quality lever.



## 03

Application of Panasonic automatic welding, laser welding and automatic riveting technology highly improves production efficiency.



### 01

Temperature rise system allows max 6300A, which ensures product performance to reach design expectation.



### 02

Application of dust simulation tank and water spray platform give product superior IP protection degree performance at the research stage.



## 03

Perform strict quality control on IQC,IPQC and OQC to secure product "Zero defection" upon ex-factory.







EATON always sticks to innovation research and development, pushes busway technology to safe, energy saving and intelligent direction.

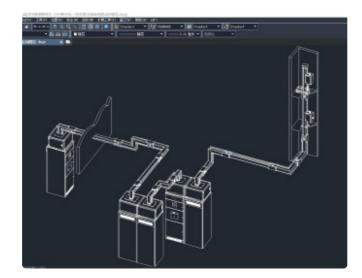


Manufacturing center sets up MES system and Intelligent factory data platform, closely butts with ERP, achieves the jump over from product manufacturing to "intelligent manuafcturing".



### 01

Advanced 3D engineering software, integrated with product features, quickly optimise the busway layout, offers first-best arrangement to the project.



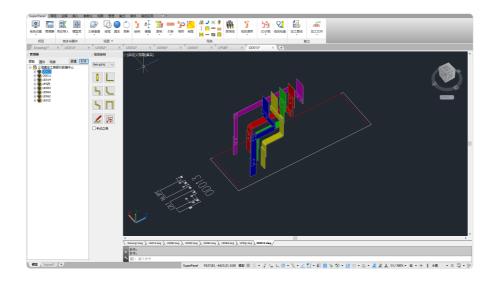
## 01

MES system precisely record all the process data and makes all the manufacturing data trackable.



## 02

Intelligent superpanel technology brings power to distribution system and provide customer with reliable power supply solution.

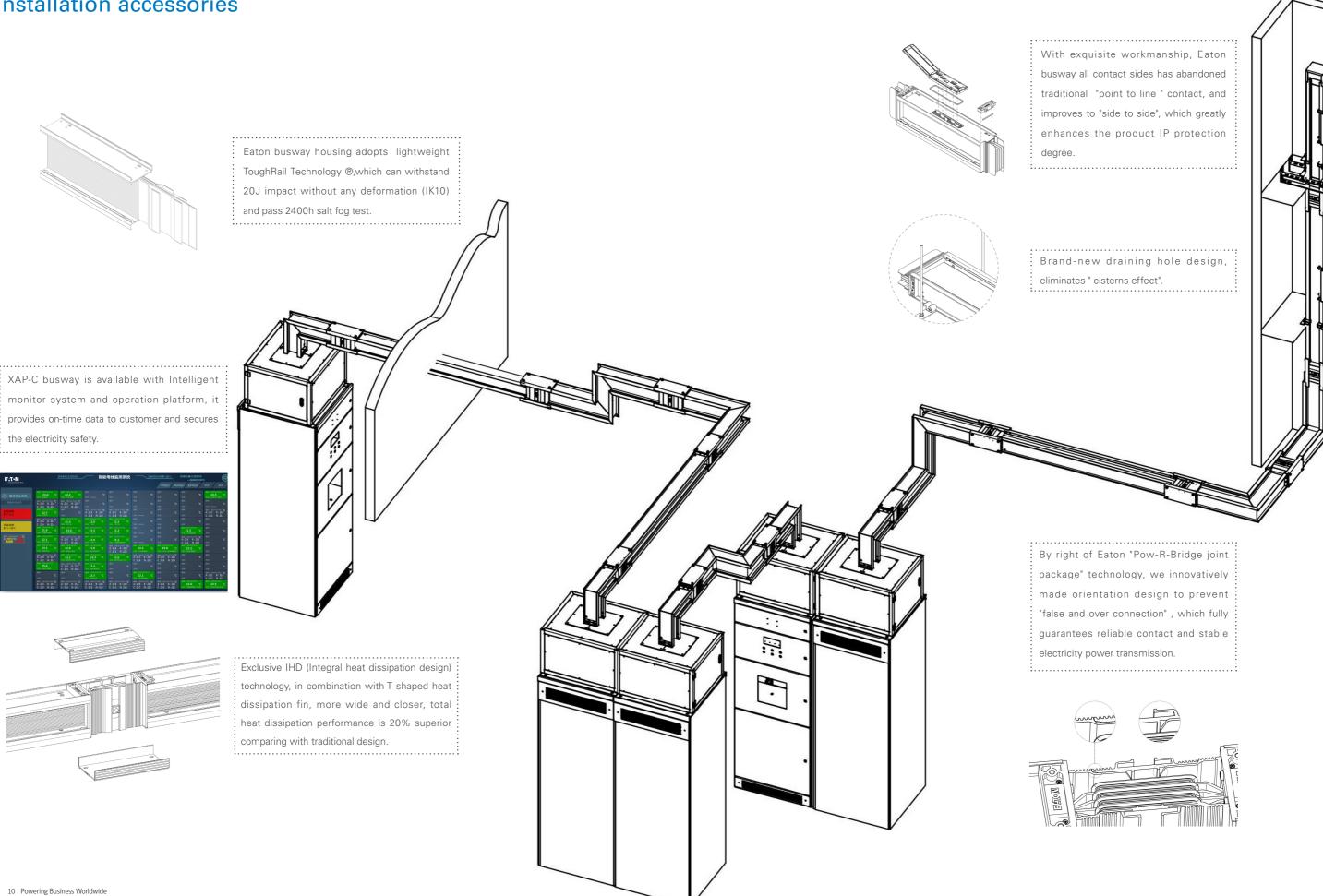


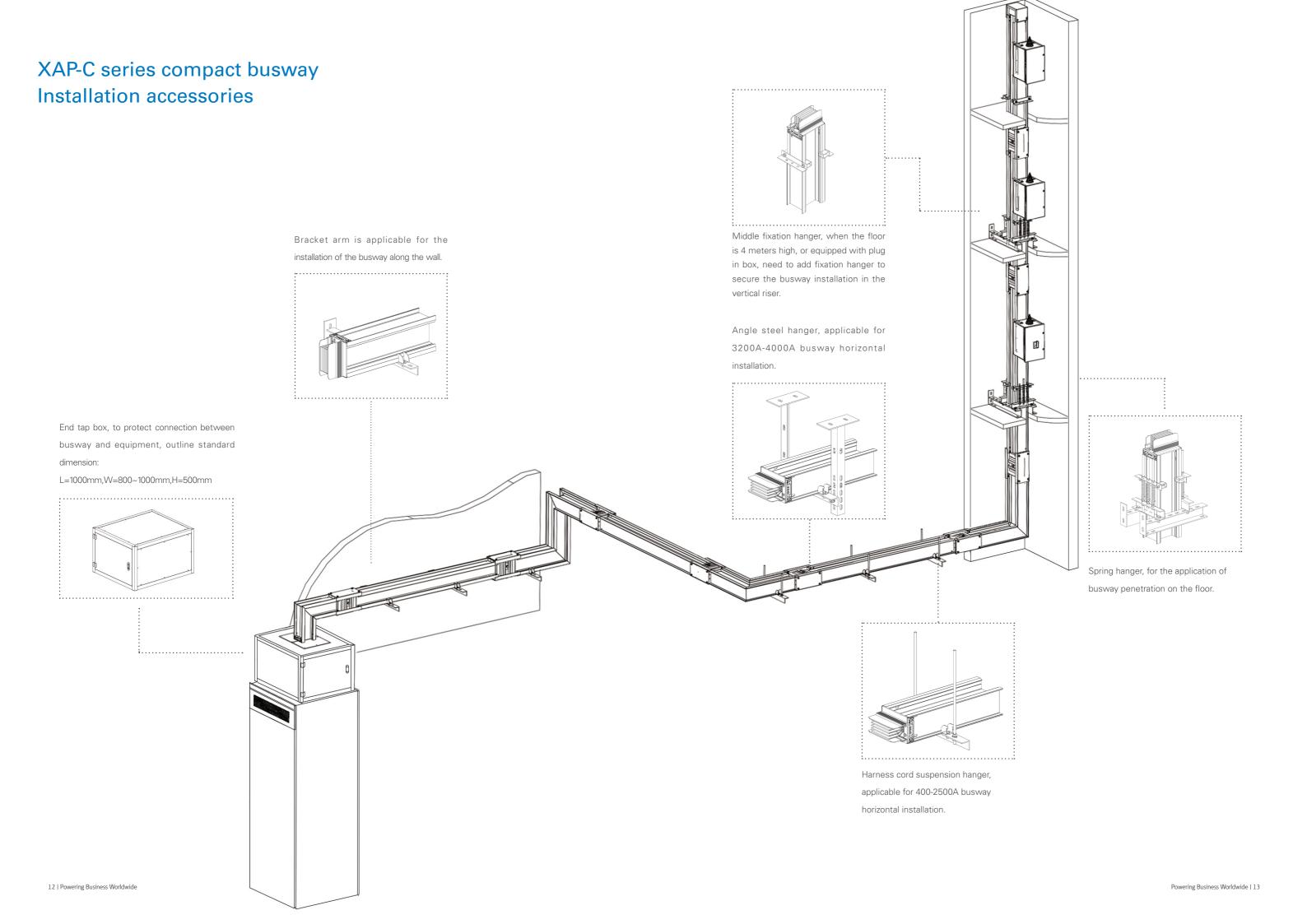
## 02

Intelligent factory data platform fully monitors the factory operation efficiency by statistic and analys of all the data related with manuafcturing, quality and safety.



# XAP-C series compact busway Installation accessories



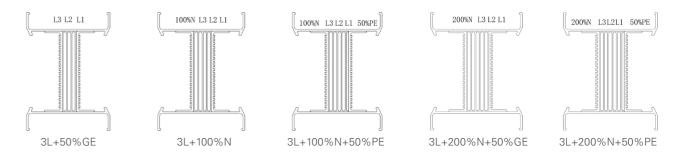


## XAP-C series compact busway Technique data

Item	Unit						Currer	nt rating					
Rated current	А	400	630	800	1000	1250	1600	2000	2500	3200	4000	5000	6300
Standard	IEC	61439-6	2012 : L	.V switchg	gear and	control ge	ear assen	nblies – F	Part 6:Bus	sbar trunk	king syste	ems (busy	vays)
Thrid party certificate						CQC	, KEMA-	KEUR					
System					Applicabl	e for 3P3	W, 3P4W	/ and 3P	5W syste	m			
Frequency	Hz						50	)/60					
Rated operation voltage Ue	٧			≤ 6	90 V (w	ith tap of	funit),	≤ 1000 \	V (witho	ut tap off	unit)		
Rated insulation voltage Ui	٧						≤ 1	000V					
Rated impulse withstand voltage Uimp	KV				8 (w	ith tap of	f unit)/1	12 (witho	out tap off	unit)			
Rated short time withstand current ( lcw )	kA	30	30	45	65	65	80	80	100	120	120	120	140
Rated peak short circuit curent ( lpk )	kA	63	63	94. 5	143	143	176	176	220	264	264	264	308
IP							IP54/IP6	6					
Pollution degree							III						
Ambient temperature	°C		-	5 ~ 40 de	gree, ave	erage tem	perature	does no	t exceed :	35 degree	e within 2	4h	
Above sea leve	m						€ 3	2000					
Fire propagation features							Yes						
Housing material						Alı	uminum-a	alloy					
Housing finishing				E	Electric st	atic powo	ler spray/	' Aluminu	m oxidati	on			
Conductor material							Copper						
Conductor finishing						Tin	/ silver pl	ating					
					Conducto	or resista	nce						
Resistance (R20)	$m\Omega/m$	0. 036	0.08	0. 067	0. 02	0. 017	0. 013	0. 021	0. 005	0. 007	0. 011	0. 007	0. 0055
Reactance (X)	$m\Omega/m$	0. 127	0. 029	0. 01	0. 059	0. 049	0. 034	0. 011	0. 021	0. 016	0. 004	0. 004	0. 0048
Impedance ( Z )	$m\Omega/m$	0. 132	0. 085	0. 068	0. 062	0. 052	0. 036	0. 024	0. 022	0. 017	0. 012	0. 009	0. 007
					Volta	ige drop							
Power factor 0.6	V/m	0. 085	0. 078	0. 067	0. 103	0. 107	0. 097	0. 074	0. 086	0. 94	0. 068	0. 071	0. 078
Power factor 0.7	V/m	0. 08	0. 084	0. 075	0. 097	0. 102	0. 093	0. 078	0.08	0. 09	0. 073	0. 073	0. 079
Power factor 0.8	V/m	0. 073	0. 089	0. 083	0. 089	0. 930	0. 085	0. 081	0. 072	0. 084	0. 078	0. 074	0. 079
Power factor 0.9	V/m	0. 061	0. 092	0. 090	0. 076	0. 079	0. 073	0. 082	0. 059	0. 074	0. 081	0. 073	0. 077
Power factor 1.0	V/m	0. 025	0. 087	0. 093	0. 035	0. 037	0. 036	0. 073	0. 022	0. 039	0. 076	0. 061	0. 060

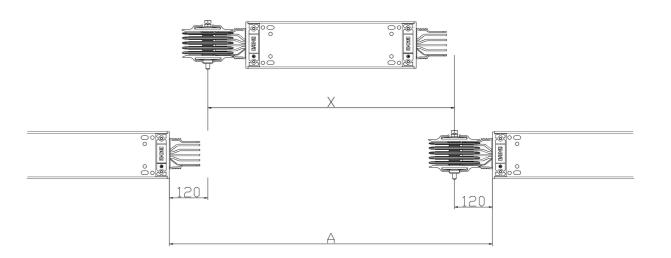
### XAP-C series compact busway System selection

XAP-C busway is widely used in the 3P3W, 3P4W and 3P5W system.

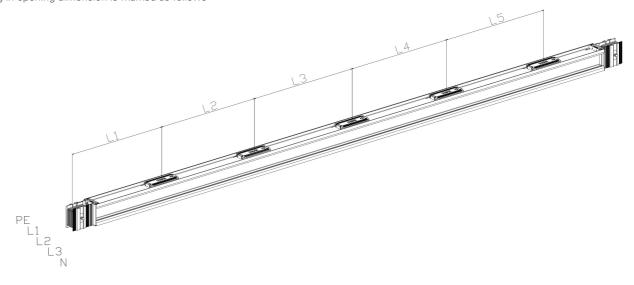


#### XAP-C busway length definition

Busway and functional unit length is calculated from the joint centerline, for the feeder, minimum length is 400mm, standard length is 3000mm.

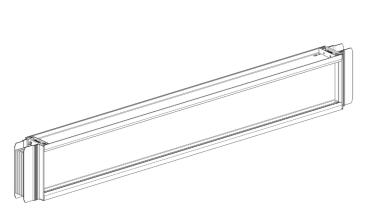


Plug in type busway, minimum length is 720mm, standard length is 3000mm, busway can be equipped with five plug in openings on each side, plug in opening dimension is marked as follows



## XAP-C series compact busway Physical data

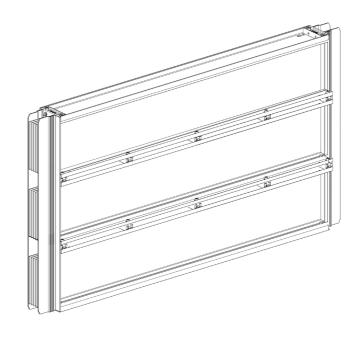
### Single deck busway

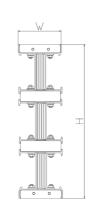




	Current class	Dime	nsion	Dime	nsion
No.	(A)	Width W ( mm )	Height H ( mm )	4W (kg/m)	5w (kg/m)
1	400	142	113	15. 33	16. 89
2	630	142	113	17. 11	18. 15
3	800	142	113	18. 89	20. 12
4	1000	142	128	23. 55	25. 32
5	1250	142	148	25. 11	27. 11
6	1600	142	178	34. 44	37. 56
7	2000	142	213	41. 66	45. 12
8	2500	142	268	56. 44	61.11

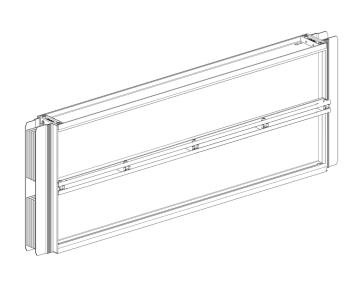
### Tripartite decks busway

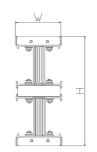




	Current alone	Dime	nsion	Dime	nsion
No.	Current class (A)	Width W ( mm )	Height H ( mm )	4VV (kg/m)	5w (kg/m)
1	6300	142	751	137. 5	152. 2

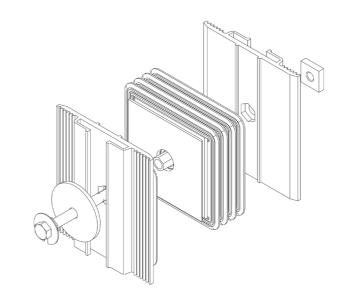
#### Double decks busway





	Current along	Dime	nsion	Dimension		
No.	Current class (A)	Width W ( mm )	Height H ( mm )	4W (kg/m)	5w (kg/m)	
1	3200	142	347	72. 33	75. 12	
2	4000	142	437	96. 33	100.06	
3	5000	142	537	120. 22	125. 35	

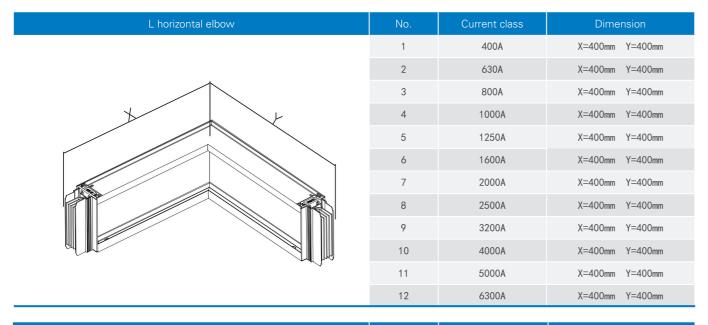
#### Joint

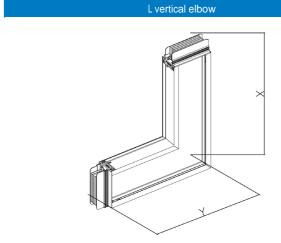


Note: Joint double-headed bolt torque value is 68±7 Nm

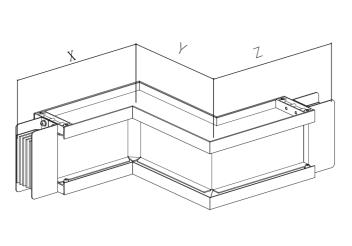
No.	Current rating(A)	Joint bolt qty
1	400	1
2	630	1
3	800	1
4	1000	1
5	1250	1
6	1600	1
7	2000	2
8	2500	2
9	3200	2
10	4000	4
11	5000	4
12	6300	6

# XAP-C series compact busway Functional unit standard dimension



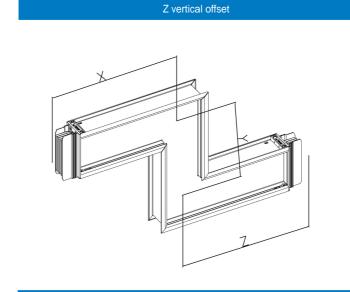


No.	Current class	Dimension
1	400A	X=400mm Y=400mm
2	630A	X=400mm Y=400mm
3	800A	X=400mm Y=400mm
4	1000A	X=400mm Y=400mm
5	1250A	X=400mm Y=400mm
6	1600A	X=400mm Y=400mm
7	2000A	X=400mm Y=400mm
8	2500A	X=500mm Y=500mm
9	3200A	X=850mm Y=850mm
10	4000A	X=850mm Y=850mm
11	5000A	X=850mm Y=850mm
12	6300A	X=850mm Y=850mm

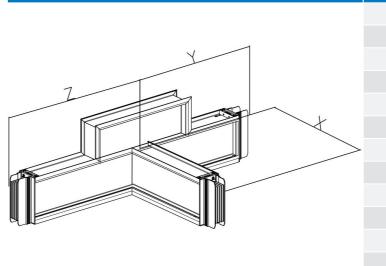


Z horizontal offset

110.	Current class	Diffiction
1	400A	X=400 Y=200~700 Z=400
2	630A	X=400 Y=200~700 Z=400
3	800A	X=400 Y=200~700 Z=400
4	1000A	X=400 Y=200~700 Z=400
5	1250A	X=400 Y=200~700 Z=400
6	1600A	X=400 Y=200~700 Z=400
7	2000A	X=400 Y=200~700 Z=400
8	2500A	X=400 Y=200~700 Z=400
9	3200A	X=400 Y=200~700 Z=400
10	4000A	X=400 Y=200~700 Z=400
11	5000A	X=400 Y=200~700 Z=400
12	6300A	X=400 Y=200~700 Z=400

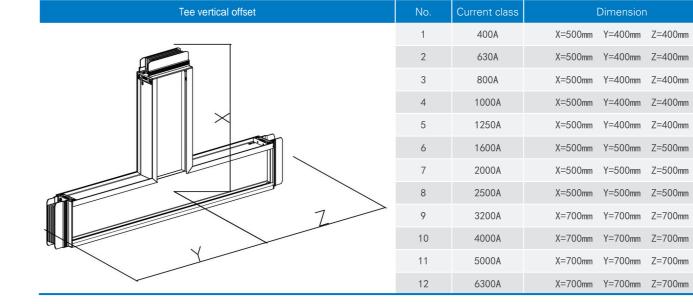


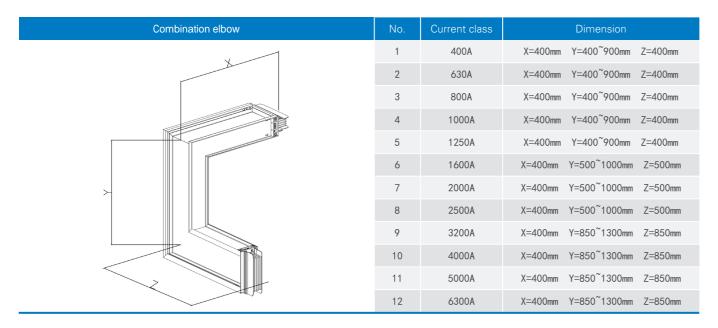
No.	Current class	Dimension		
1	400A	X=400mm Y=250~900mm Z=400mm	X=400mm	Omm
2	630A	X=400mm Y=250~900mm Z=400mm	X=400mm	Omm
3	800A	X=400mm Y=250~900mm Z=400mm	X=400mm	Omm
4	1000A	X=400mm Y=250~900mm Z=400mm	X=400mm	Omm
5	1250A	X=400mm Y=250~900mm Z=400mm	X=400mm	Omm
6	1600A	X=500mm Y=400~1100mm Z=500mm	X=500mm	Omm
7	2000A	X=500mm Y=400~1100mm Z=500mm	X=500mm	Omm
8	2500A	X=500mm Y=400~1100mm Z=500mm	X=500mm	Omm
9	3200A	X=850mm Y=700~1700mm Z=850mm	X=850mm	Omm
10	4000A	X=850mm Y=700~1700mm Z=850mm	X=850mm	Omm
11	5000A	X=850mm Y=700~1700mm Z=850mm	X=850mm	Omm
12	6300A	X=850mm Y=700~1700mm Z=850mm	X=850mm	)mm



Tee horizontal offset

	No.	Current class	Dimension
	1	400A	X=500mm Y=400mm Z=400mm
	2	630A	X=500mm Y=400mm Z=400mm
	3	800A	X=500mm Y=400mm Z=400mm
	4	1000A	X=500mm Y=400mm Z=400mm
_	5	1250A	X=500mm Y=400mm Z=400mm
*	6	1600A	X=500mm Y=500mm Z=500mm
	7	2000A	X=500mm Y=500mm Z=500mm
	8	2500A	X=500mm Y=500mm Z=500mm
	9	3200A	X=500mm Y=700mm Z=700mm
	10	4000A	X=500mm Y=700mm Z=700mm
	11	5000A	X=500mm Y=700mm Z=700mm
	12	6300A	X=500mm Y=700mm Z=700mm





L special vertical elbow	No.	Current class	Dimension
	1	400A	X=400mm Y=400mm
	2	630A	X=400mm Y=400mm
	3	800A	X=400mm Y=400mm
	4	1000A	X=400mm Y=400mm
	5	1250A	X=400mm Y=400mm
	6	1600A	X=400mm Y=400mm
	7	2000A	X=400mm Y=400mm
	8	2500A	X=500mm Y=500mm
	9	3200A	X=850mm Y=850mm
	10	4000A	X=850mm Y=850mm
CHILL	11	5000A	X=850mm Y=850mm
	12	6300A	X=850mm Y=850mm

L special horizontal elbow	No.	Current class	Dimension
	1	400A	X=400mm Y=400mm
	2	630A	X=400mm Y=400mm
	3	800A	X=400mm Y=400mm
/ // //	4	1000A	X=400mm Y=400mm
\ \\\\	5	1250A	X=400mm Y=400mm
\ \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	6	1600A	X=400mm Y=400mm
	7	2000A	X=400mm Y=400mm
	8	2500A	X=400mm Y=400mm
	9	3200A	X=400mm Y=400mm
	10	4000A	X=400mm Y=400mm
	11	5000A	X=400mm Y=400mm
	12	6300A	X=400mm Y=400mm

Reducer	Rated current			Rated current after reduction(A)								
	before reduction (A)	400	630	800	1000	1250	1600	2000	2500	3200	4000	5000
	630A	R04	-	-	-	-	-	-	-	-	-	-
	800	R04	R06	-	-	-	-	-	-	-	-	-
	1000	R04	R06	R08	-	-	-	-	-	-	-	-
	1250	-	R06	R08	R10	-	-	-	-	-	-	-
	1600	-	R06	R08	R10	R12	-	-	-	-	-	-
	2000	-	-	R08	R10	R12	R16	-	-	-	-	-
	2500	-	-	-	R10	R12	R16	R20	-	-	-	-
	3200	-	-	-	-	R12	R16	R20	R25	-	-	-
	4000	-	-	-	-	-	R16	R20	R25	R32	-	-
	5000	-	-	-	-	-	-	R20	R25	R32	R40	-
	6300	-	-	-	-	-	-	-	-	R32	R40	R50

Note: Reducer is also available to be equipped with fuse or MCCB, contact the factory for details.

Expansion joint	Standard ( A )	Height ( P ) mm
	400	213
	630	213
	800	213
	1000	228
420 356	1250	248
	1600	278
0	2000	313
0 0	2500	368
0	3200	447
	4000	537
	5000	637
	6300	854

Note: Expansion joint has adjustment distance of  $\pm 40$ mm, when the linear distance is 60m, need to include one set of expansion joint.

End cover	Rated current (A)	(A) mm	(B) mm	(C) mm
	400	158	126	149
	630	158	126	149
	800	158	126	149
	1000	158	141	149
	1250	158	161	149
A	1600	158	191	149
	2000	158	226	149
	2500	158	281	149
	3200	158	360	149
	4000	158	450	149
	5000	158	550	149
	6300	158	767	149
Note: End cover is the terminal part of the busway layo	out to protect the busway sy	ystem.		

#### Plug in box

Plug in box distributes electricity power from the busway to the load, and provides over load protection for the branch unit.

#### **Product features**

 $\cdot$ Plug in box enclosure is made of cold-rolled steel with compact structure and high strength.

·Door panel comes with piano hinge with easy operation.

·Plug in box is equipped with fixiation hook,to prevent accidental pull out with load.

·Plug in box bottom is assembled with guide plate to guarantee correct phase during the installation.

·Both T type plug jaw and busway opening stab has silver plating on the surface, which reduces the contact resistance.

#### Product spec

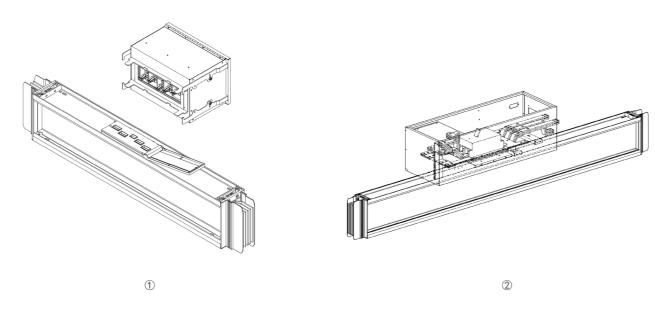
·Plug in box includes six standard specification, they can be equipped with fuse , MCCB or any other protection component;

·MCCB can be 3 or 4 pole, with option of shunt trip, fire alarm, leakage protection and electrical operation, etc.

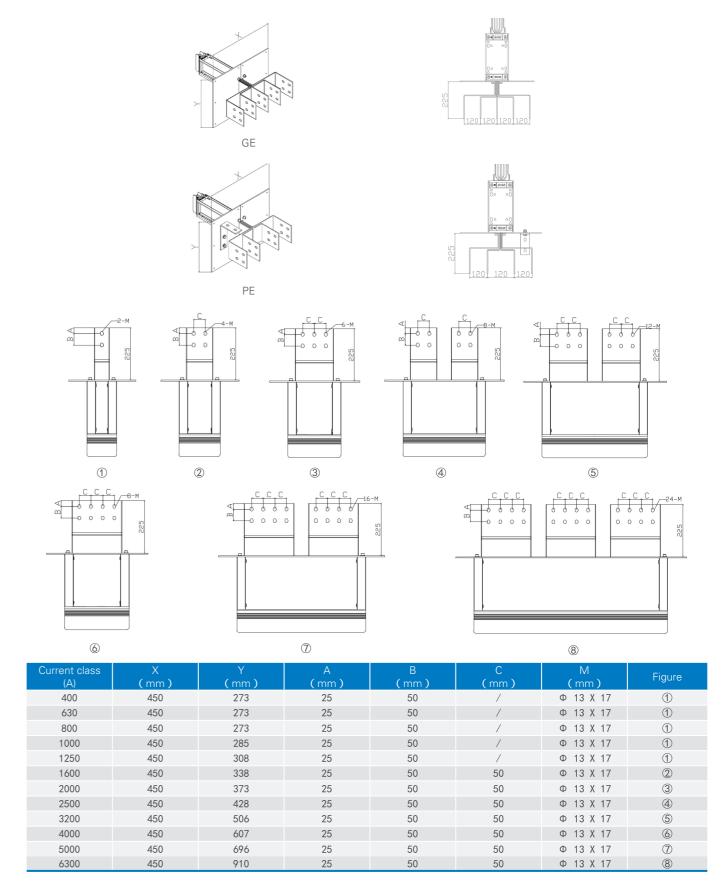
#### Plug in box outline standard dimension

Curent rating ( A )	L (mm)	W(mm)	H(mm) w/o rotary handle	H(mm) with rotary handle	Box No.	Figure
100	360	230	230	270	1	1
160	400	250	250	290	2	1
250	500	270	270	310	3	1
400	650	310	310	350	4	1
630	850	340	340	380	5	1
800 <sup>~</sup> 1250	1200	420	420	460	6	2

Note: Above dimension indicates standard, for special design, pls contact our engineer.

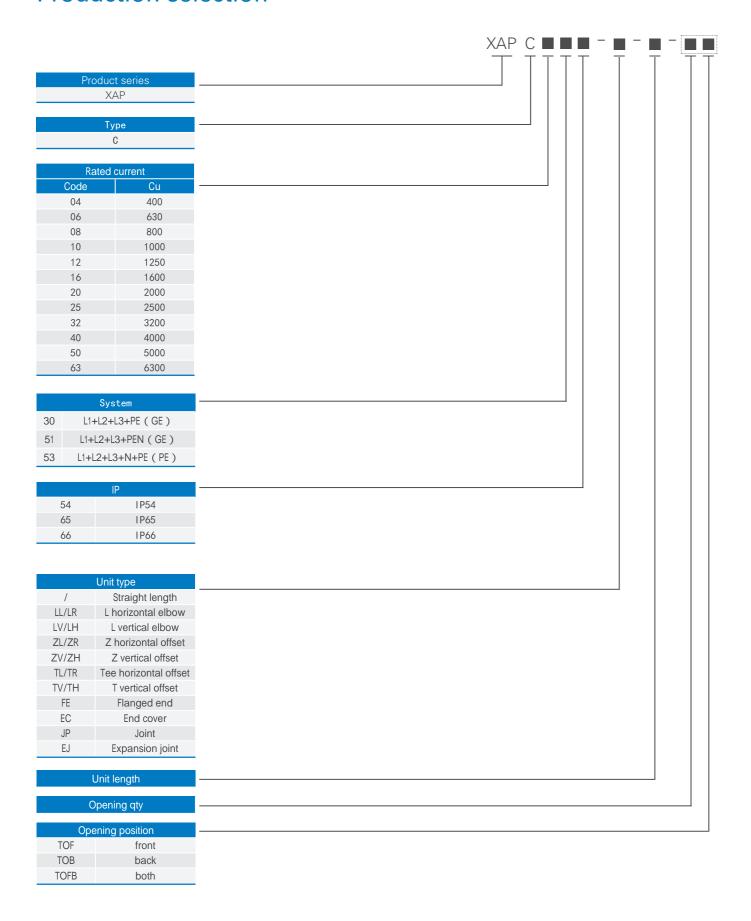


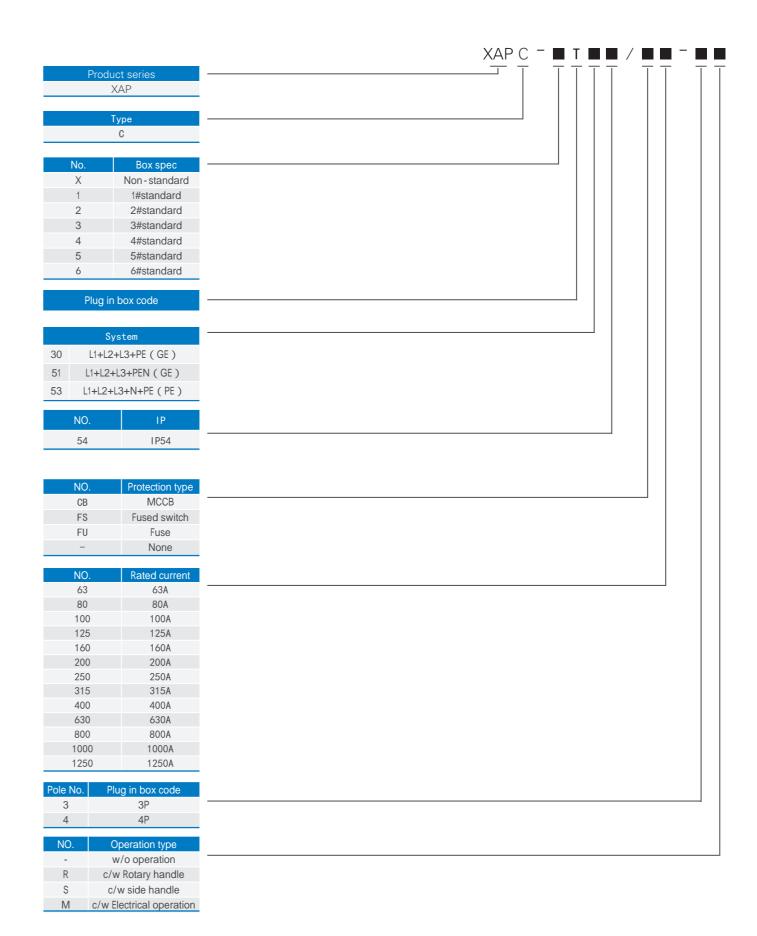
# XAP-C series compact busway Flanged end



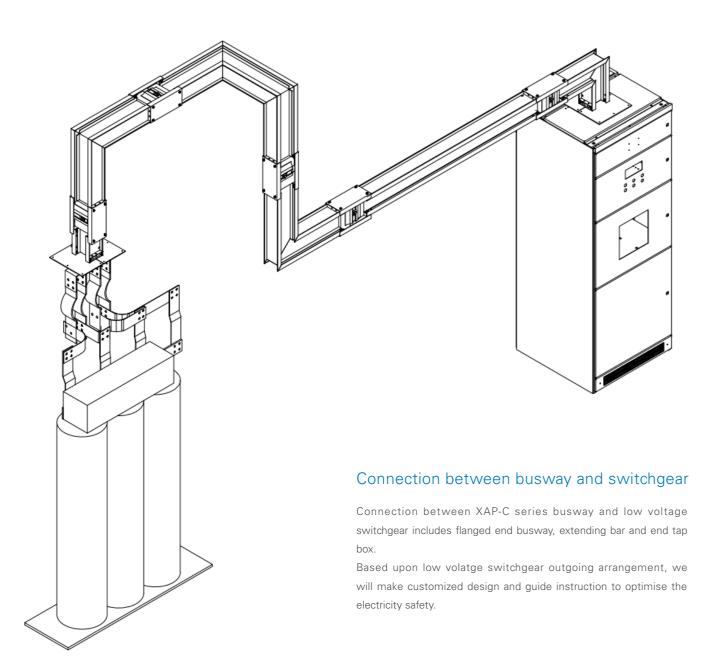
Note: All the data above indicates standard, for special design, contact our engineer.

# XAP-C series compact busway Production selection





# XAP-C series Compact busway Connection with equipment



#### Connection between busway and transformer

Connection between XAP-C series busway and transformer includes flanged end busway, extending bar ,flexible link and end tap box.

Flexible link is used to absorb vibration during transformer operation.

End tap box is used to protect the connection unit to secure the reliable safety.

NOTE:			
	 	 	•••••
	 	 	•••••
	 	 	•••••



We make what matters work.



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